# LS-350 Series Combination Siphon and Level Sensor

- Multi-Level Switch Options
- Up to 4 Actuation Points
- Integral Siphon or Fill Tube
- Customized Mountings
- Custom Configurable

Save valuable space and costly installation/maintenance time with these highly customizable sensors. LS-350 units combine a siphon tube and up to four liquid level sensors as a single component. The complete unit installs through a single opening in the fluid container.

Simple and clean — a single component that enables remote monitoring of a tank's fluid content while allowing access for container filling and draining. These units are custom configured to fit the container of your choice, with a wide range of mountings, fluid and electrical connectors, materials and lengths.

# **Typical Applications**

- Immuno-Chemistry/Cytology
- · Hematology
- Automated Urine Analysis
- Laboratory Automation

# Specifications

Materials	
Stem and Mounting	Polysulfone or Noryl®
Floats	Polypropylene or Buna N
Gasket	Buna N
Operating Temperature	
Buna N Float	221°F (105°C) Max.
Polypropylene Float	210°F (99°C) Max.
Switch	SPST
<b>Length</b> 15" (380 mm) Max., Longer units available on request	
Mounting Attitude	±30° from vertical
Actuation Level Points	6 Max.

# **Operating Principle**

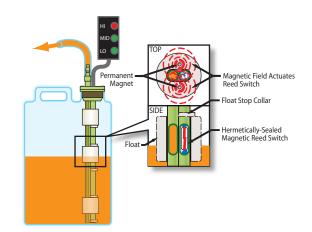
The LS-350 Series provides two functions: liquid level monitoring and fluid fill or extraction access. The latter function is accomplished with an integrated siphon tube that runs parallel to the float sensor stem and through the top mounting; it is commonly topped with a barb (or customer specified) fitting for the connection of flexible tubing. Fluid level sensing is accomplished with magnetic reed switch technology. One or more floats encircling a stationary stem are equipped with powerful, permanent magnets. As a float rises or lowers with liquid level, the magnetic field generated from within the float actuates a hermetically sealed magnetic reed switch mounted inside the stem. The switch actuation may be used for alarm, solenoid, pump or other fluid control operations.



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Easy online ordering too!





# 1. Mounting Types

Each mounting type can be configured with stem lengths  $(L_0)$  and as indicated below.

	Type 1	Type 2	
	Flange is moveable, allowing stem and float position to be adjusted when installed. May be bonded into set position if desired.	Designed for consistant use in same type of container. Buna N gasket provides snug seal.	
	FLUID TUBE CONNECTION  FLANGE*  5/16" DIA. REF.  (8 MM)  5/16" DIA. REF.	FLUID TUBE BARB ELECTRICAL CONNECTION  BUNA N GASKET  5/16° DIA. REF.— (8 MM)  (8 MM)	
Mounting Hole Dia.	1.20″/1.25″	1.31″/1.32″	
Stem, Mounting and Collar Material	(30.5 mm/31.75 mm) Polysulfone	(33.3 mm/33.5 mm) Polysulfone with Buna N Gasket	
Pressure Rating (mounting)	Atmosphere (Not recommended for pressurized applications)		
Fluid Barb	Compatible 3/16" I.D. Hose (Options available)		
Max Length (L <sub>o</sub> )	15 inches (38 cm) ±1/16" (2 mm)		
Mounting Position	Vertical ±30° Inclination		
Mounting Compatibility	Cubitainer® Style Opening Tank Wall Thickness 1/32"-1/8"		

<sup>\*</sup> Orientation of slot in flange is not critical.

# 2. Float Types

A single float type is used for all actuation points.

	Buna N	Polypropylene	
1/8" REF.  VIEW WITH FLOAT REMOVED  BOTH TYPES	15/16" 15/16"  —1" DIA-	1.00 1.00	
Part Number	128642	130893	
Liquid Suitability	Oil-Based	Water-Based	
Min. Media Specific Gravity	0.75	0.98	
Operating Temperature	Oil: -40°F to +221°F (-40°C to +105°C) Water: to 180°F (82°C)	-40°F to +210°F (-40°C to +99°C)	

# 3. Electrical Specifications

Typically, one float is required for each point at which you need a switch action to occur. The number of actuation levels available depends on the Group Type Wiring selected; see below.

Group I Wiring: 1 to 4 Actuation Levels. Group II Wiring: 1 or 2 Actuation Levels.

Switch (SPST, N.O. or N.C.): 10/20/50/100 VA.

- Other wiring options available. Consult factory.
   Consult Factory for load information.

# 4. Wiring Group

Group 1	Group 2
	RED (1)

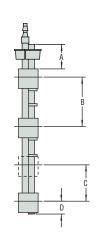
# 5. Electrical Connections

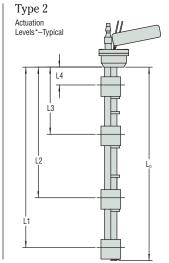
**Type 1:** Lead Wires, 24" to 26" (610 mm, Min.)

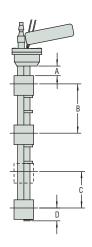
Type 2: Cable, 24" to 26" (610 mm, Min.)

# 6. Actuation Level Dimensions

# Type 1 Actuation Levels\*-Typical







- $^\star$  Actuation level distances and L $_{\!_0}$  (overall unit length) are measured from inner surfaces of mounting plug or flange. See mounting types on page 1 for L $_{\!_0}$  reference point.
- on page 1 for  $L_0$  reference point.

  \*\* Length Overall  $(L_0) = L_1 + \text{Dimension D.}$  See Mounting Types for Maximum Length values.

Switch actuation levels are determined following the guidelines below.

- A = Minimum distance to highest actuation level.
- B = Minimum distance between actuation levels.
- C = Minimum distance between two actuation levels with one float (Note: One float for two levels can be used only when low level is N.C. dry and high level is N.O. dry).
- D = Minimum distance from end of unit to lowest level.

	Dimensions				
Float Type	A		В	c	n
	Type 1 Mount	Type 2 Mount	В	C	D
Buna N	3/4" (19 mm), Min.	3/4" (19 mm)	1-3/4" (45 mm)	1/8"	15/16" (24 mm)
Polysulfone	1/2" (13 mm), Min.	1/2" (13 mm)	1-3/4" (45 mm)	(3 mm) Minimum	1-3/16" (30 mm)

### Notes

- Actuation levels are calibrated on ascending fluid level with water, specific gravity 1.0, as the calibrating fluid, unless otherwise specified.
- 2. Tolerance on actuation levels is  $\pm 1/8$ " (3 mm).



# **Photocopy This Form**

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()uantity Naphad	Street
Date Required/	CityStateZip
Shipping Method:	Phone ( )
Partials Accepted: ☐ Yes	Fax ( )

# LS-350 Engineered Plastics Custom Length with Siphon Tube Float Type Level Switch Check List

# **Application Environmental Conditions**

This information is essential to the accurate and proper operation of your GEMS configurable sensor. Please complete fully and accurately before ordering.

1. Liquid Media:			
2. Pressure: Minimum	□ psig □□ bar	Maximum	
3. Temperature: Minimum	□°F □°C	Maximum	 □ °F
4. Specific Gravity: Minimum	_	Maximum	

5. Viscosity:	SSU	
6. Tank Material:		
Tank Depth:		

**7. Unit is Mounted In:**  $\Box$  T – Top Mounted  $\Box$  B – Bottom Mounted

# 1. Mounting Type:

- ☐ Type 1 (Standard)
- ☐ Type 2

# 2. Float Type:

- ☐ Buna-N P/N 128462
- ☐ Solid Foamed Polypropylene P/N 130893 (Standard)

# 3. Electrical Rating:

□ 010 – SPST, 10VA □ 020 – SPST, 20VA □ 050 – SPST, 50VA □ 100 – SPST, 100VA

# 4. Wiring Group:

- ☐ Group 1 Common Return
- ☐ Group 2 Independent Return

# 5. Electrical Connections:

<b>/</b>	Туре	Description
	1	Lead Wires, 24" to 26" (610mm, Min.)
	2	Cable, 24" to 26" (610mm, Min)

# 6. Switch Actuation Level:

Actuation Level	Distance to Actuation Level*  □Inches □Millimeters	SPST Switc Operation* (Check Type	tion**
		N.O.	N.C.
L4			
L3			
L2			
L1***			

- \* Measured from inner surface of mounting plug or flange. See mounting types on page B-11.
- \*\* Switch position is "normal" with unit dry (tank empty).
- \*\*\* L1 is the distance to the lowest actuation level with mounting "up," and is the distance to the highest actuation level with mounting "down."

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R	Length Overall	□ Inches □ Millimeter	·c
1).	TEHUH UVELAH	IIICHES     IVIIIIIIEE	

### 7. Barb Fitting:

- ☐ 3/16" (Standard)
- □ Other\_\_\_

## Gems Sensors & Controls

One Cowles Road Plainville, CT 06062-1198

tel	860.747.3000
fax	860.747.4244
WWW	.gemssensors.con

Please contact GEMS Sensors Inc. for any configuration or special requirements not covered on this form. **800-378-1600** 

Quote \$ \_\_\_\_\_\_ Date Quoted \_\_\_\_/\_\_\_